

Engine

1) VALVE COTTER (16req)	106663	32) CORE PLUG SET	CPS8
2) VALVE COLLAR UPPER (8req)	111870	33) PUSH ROD (8req)	157508
3) VALVE SPRING up to FK25000E (8req)	136487	34) CAM FOLLOWER (8req)	143552
3) VALVE SPRING 1972-80	157229	35) WATER DRAIN TAP	602915A
4) VALVE COLLAR LOWER (8req)	105118	36) FIBER WASHER	WF511
5) BRONZE VALVE GUIDE (8req)	58923/BR	37) WATER DRAIN PLUG	129077
5) CAST IRON VALVE GUIDE (8req)	58923	38) DRAIN PLUG WASHER	WF511
6) VALVE SEATS INLET & EXHAUST	CALL	39) CYLINDER HEAD STUD (2req) 1300	121217
7) EXHAUST VALVE STAINLESS STEEL (4req)	V34289	39) CYLINDER HEAD STUD (2req) 1500	119758
8) INLET VALVE 1300 up to FK25000E (4req)	V3551	40) CYLINDER HEAD STUD (8req) 1300	105121
8) INLET VALVE from FK25000E - 1974 (4req)	V34487	40) CYLINDER HEAD STUD (8req) 1500	121217
8) INLET VALVE 1500 1975-80 (4req)	UKC2460	41) CYLINDER HEAD NUT BLACK (10req)	110748
9) NUT from FM80001 (2req)	147737	42) WASHER (10req)	GHF302
10) WASHER from FM80001 (2req)	147738	43) REBUILT UNLEADED HEAD	SBRBH
11) SEAL from FM80001 (2req)	148090	44) CYLINDER LINER (4req)	158941
12) NUT up to FM80001 (2req)	TN3208	45) CAM BEARINGS up to FK25000E (1972)	CSB989
13) WASHER up to FM80001 (2req)	WP008	46) CAMSHAFT LOCK PLATE	105114
14) SEAL up to FM80001 (2req)	WF508	47) BOLT & LOCK WASHER (2req)	HU807/LW
15) VALVE COVER STUD up to FM80001(2req)	105123	48) CAMSHAFT NEW up to FK2500E	212164
15) VALVE COVER STUD from FM80001(2req)	UKC7851	48) CAMSHAFT NEW from FK25000E	RKC3305
16) OIL CAP	UKC3625	48) CAMSHAFT NEW MILD ROAD	RKC3305MK
17) ALLOY VALVE COVER (with cap and nuts)	SBKAVC1	48) CAMSHAFT NEW 280 degree	RKC3305TH
		49) OIL PUMP DRIVE SHAFT	104861
		50) OIL PUMP DRIVE GEAR	104860
		51) MILLS PIN	500974
		52) BOLT, NUT AND LOCK WASHER	HB816/WN
		53) STUD, NUT AND LOCK WASHER	101962/WN
		54) STUD, NUT & WASHER up to FM93157	101962/WN
		54) STUD NUT & WASHER from FM93157	TE605141
		55) DOWEL 3/8" X 5/8"	DP610
		56) STUD (3req)	112907
		57) ALUMINUM ENGINE BACKPLATE	201344A
		58) BOLT & LOCK WASHER (7req)	HU806/LW
		59) BOLT & LOCK WASHER (6req)	HU809/LW
		59a) BOLT & COPPER WASHER (1req) (500469)	HU809/CW
		60) OIL SEAL HOUSING USED	156530
		61) REAR ENGINE SEAL	143456
		62) OIL PAN MOUNTING BOLT & WASHER (16req)	HU805/LW
		63) BOLT (4req)	101022
		64) COPPER WASHER (4req)	500469
		65) PLUG OIL GALLERY (2req)	118632
		66) OIL PRESSURE SENDER 3 PRONG	GPS123/X
		66) OIL PRESSURE SENDER 1 PRONG	GPS117/X
		67) OIL PRESSURE RELIEF VALVE	132107
		68) SPRING (relief valve)	131535
		69) SEALING WASHER (relief valve)	6K433
		70) BODY (relief valve)	107246
		71) FRONT SEALING BLOCK	151134

Alloy Valve Cover

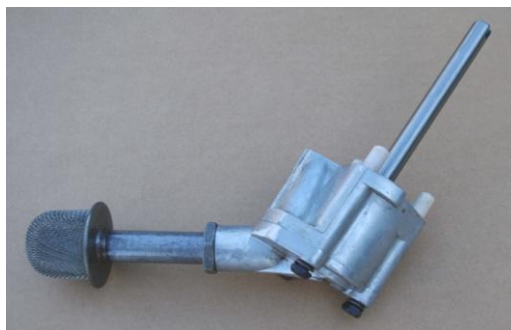


18) ROCKER ARM # 1,3,5,7, (4req)	109024
18) ROCKER ARM # 2,4,6,8 (4req)	109023
19) ROCKER SHAFT STUD (4req)	132495
20) ROCKER SHAFT NUT (4req)	100498
21) ROCKER SHAFT WASHER (4req)	WP9
22) PEDESTAL SET includes # 22, 23 & 24	144973SET
23) RECONDITIONED ROCKER ASSEMBLY	CRS15A
25) BLANKING PLUG	114774
26) ROCKER SHAFT	144962
27) JAM NUT (8req)	51K1178
28) ROCKER ADJUSTING SCREW (8req)	109495
29) ROCKER SHAFT SPRING (3req)	105120
30) SCREW	104859
31) SPRING (2req)	105322

Engine Parts continued

72) SCREW (2req)	100501	95) ROD BEARING SET STD, .010 .020 .030 .040	B4511/SA
73) DOWEL	DP514	95a) TRI METAL ROD BEARING SET STD .010, .020	CB91611
74) TIMING CHAIN	105131	96) RECONDITIONED CON ROD ASSEMBLY	146454/R
75) CAM GEAR	35960	97) SMALL END BEARING (4req)	119813
76) CAM GEAR LOCK PLATE	36411	98) MAIN BEARING SET STD, .010 .020 .030 .040	M3385/SA
77) TIMING CHAIN TENSIONER	42425	98a) TRI METAL MAIN BEARING SET STD .010, .020	CB91612
77a) TIMING CHAIN KIT (includes 74,77,81,& SBK45		99) THRUST WASHER SET STD, .005, .010, .015, .0	W2171
78) BOLT (2req)	100500	100) FLY WHEEL RING GEAR	201350
79) PIN	33214	101) DOWEL	UKC1937
80) WASHER	WP18	102) PILOT BUSHING	105143
81) TIMING COVER GASKET	211126	103) DRAIN PLUG all except CA 1975 & 1976	114774
82) NUT & LOCK WASHER	HN2008/LW	104) DRAIN PLUG MAGNETIC	114774M
83) BOLT & LOCK WASHER (6req)	HU807/LW	104) DIP STICK ALL EXCLUDING 1975-76 CA USE	134933/U
84) TIMING COVER OIL SEAL	UKC1110	104a) DIP STICK SEAL	32307
85) PAN HEAD SCREW (5req)	PT803/LW	105) OIL PUMP (with angle pick up) 1975 - 1980	TKC1975
86) CRANK PULLEY NUT	155357		
87) PULLEY 1971 - 1974	217789		
88) OIL DEFLECTOR	119390		
89) CRANK GEAR	119389		
90) SHIMS .006	145276		
91) WOODRUFF KEY	105115		
92) PISTON RING SET STD,.020,.030 & .040	BHM1175		
93) PISTON SET 8.5-1 1971-72	CP304K		
93) PISTON SET 7.5-1 1973 - 1980	CP309AK		
93) PISTON SET 9.0-1 1973 - 1980	CP309K		
NOTE: Pistons are available in STD, .020, .030,.040 & .060			
94) CRANKSHAFT KIT 1300 (REGROUND)	308737/KIT		
94) CRANKSHAFT KIT 1500 (REGROUND)	RKC918/KIT		

Angle Pick Up Oil Pump



Above kits includes rod, main bearings & thrust washer (\$150 core charge)

NOTE: 1500 Crankshafts up to FM 12624 use 3/8 Flywheel bolts

Crankshaft Kit



105) OIL PUMP (with straight pick up) 1971-1974	217058
106) OIL PUMP REBUILD KIT (Alloy Pump)	ORK739
107) FLYWHEEL MOUNTING BOLT (4req) 3/8"	138526
107) FLYWHEEL MOUNTING BOLT (4req) 7/16"	UKC4254
108) CON ROD BOLT	UKC2598

Engine Components

